## With Forming Screw

- 1. Cut in length...
- 2. Put the nut over...
- 3. Put the clamp ring on...
- 4. Forming by the screw...
- 5. Put the seal on...











## **With Forming Tool**

- 1. Put the nut over...
- 2. Forming tool fits into the 2nd Bellow...
- 3. Hit with the Piston several times to flatten the surface...
- 4. Put the clamp ring on...
- 5. Put the seal on...









